



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2582
Job Sheet 202333



Part No: D2582

Job Qty: 10 pcs

Part Name: Hi-Skid Step Leg Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/24/19

Job Tracking No:

Due Date: 11/5/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP Rev:F Removed Manufacturing 05-11-07 JLM IPP Rev:G Added part # to Sub 06-08-10 JLM
IPP Rev H New pick list 08.01.11 EC verified by: DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	10 pcs	11/5/19	11/5/19	0.00	1.55	Small Fab - 1		DAS 58 NOV 08 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
110	QC 5	10 pcs	11/5/19	11/5/19	0.00	0.00	QC 5 - 10		DAS 68 NOV 13 2019 9-89
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	10 pcs	11/5/19	11/5/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		

Plex 10/24/19 2:57 PM Dart.lajeunesse.marie

				Packaging 3 - 4 - B4B					
				Packaging 3 - 5 - B4B					
				Packaging 3 - 6 - B4B					
				Packaging 3 - 7 - B4B					
				Packaging 3 - 8 - B4B					
				Packaging 3 - 9 - B4B					
				Packaging 3 - 10 - B4B					
				Packaging 3 - 11 - B4B					
				Packaging 3 - 12 - B4B					
				Packaging 3 - 13 - B4B					
				Packaging 3 - 14 - B4B					
				Packaging 3 - 15 - B4B					
				Packaging 3 - 16 - B4B					
				Packaging 3 - 17 - B4B					
				Packaging 3 - 18 - B4B					
				Packaging 3 - 19 - B4B					
				Packaging 3 - 20 - B4B					
				Packaging 3 - 21 - B4B					
				Packaging 3 - 22 - B4B					
				Packaging 3 - 23 - B4B					
				Packaging 3 - 24 - B4B					
				Packaging 3 - 25 - B4B					
				Packaging 3 - 26 - B4B					
				Packaging 3 - 27 - B4B					
				Packaging 3 - 28 - B4B					
				Packaging 3 - 29 - B4B					
				Packaging 3 - 30 - B4B					
				Packaging 3 - 31 - B4B					
				Packaging 3 - 32 - B4B					
				Packaging 3 - 33 - B4B					
				Packaging 3 - 34 - B4B					
				Packaging 3 - 35 - B4B					
				Packaging 3 - 36 - B4B					
				130 QC 21 - SA	10 pcs	11/5/19	0.00 0.00	QC 21 - SA - 21	
								QC 21 - SA - 70	
								QC 21 - SA - 53	

DAS
21
0.00

NOV 13 2019

DAS
21
9-00

NOV 13 2019

Part Op 100 - (Small Fab) Assemble as per Dwg D2582 and
 Descriptions: 110 - (QC5- Inspect part completeness to step on W/O)
 120 - (Identify as per dwg & Stock Location: _____) LOCATION WA003
 130 - (QC21- Final Inspection - Work Order Release)

012197

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D2278	Step Leg	20 pcs (2 ea)	100-Small Fab - 1	5205948 5228803
D2279	Step Spacer	10 pcs (1 ea)	100-Small Fab - 1	5205618
D2322	Step Spacer	10 pcs (1 ea)	100-Small Fab - 1	5207802
D3720-1	Step Spacer	10 pcs (1 ea)	100-Small Fab - 1	5207370
D3720-2	Step Spacer	10 pcs (1 ea)	100-Small Fab - 1	5207393
MS20470AD4-4	Rivet, Universal Head	220 Ea (22 ea)	100-Small Fab - 1	5142564
MS20470AD4-5	Rivet, Universal Head	40 Ea (4 ea)	100-Small Fab - 1	5049829-1

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	D2278	20	0	0
	D2279	10	38	0
	D2322	10	10	0
	D3720-1	10	17	0
	D3720-2	10	12	0
	MS20470AD4-4	220	23,239	0
	MS20470AD4-5	40	1,825	0

10/24/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

Part Specifications

Specifications could not be found.

Plex 10/24/19 2:57 PM Dart.lajeunesse.marie



Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

Route update only ☐

NCR No. _____

DISPOSITION		DEPARTMENT/PROCESS			
Job: _____	Rework Scrap Use-as-is	Skid-tube Machining Large Fab	Cross tube Small Fab Finishing	Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging	Engineering Water Jet Supplier Quality
Date: _____	Sequence #: _____	MRR (QS042)			
Description Work Order Deviation		Disposition			
Completed By		Lead hand / Supervisor			
QC / QA Coordinator		QC / QA Coordinator			
Root Cause		FAULT CATEGORY			
Operator	Pressure/Forced	Contamination	Power Loss/Surge	Positioned Wrong	
Manufacturing Process	Bending	Misaligned/off center	Folio/Program	Outside Tolerance	
Equip/Tooling	Crushing	BOM/Route	Grain Direction	Drawing	
Handling/Preservation	Cracks	Broken/Damage/Defect	Weld	Finish	
Material	Crimp/Kink/Ripple/Wave/Twist	Incomplete/Unclear Instructions	Wrong Stock Pulled	Part Lost/Missing	
Product Improvement	Marks/Chatter	Drill Holes	Out of Sequence	Misread	
Process Improvement	Mislabeled	Fit/Function	Off-set/Set-up		
Human Factors	Other/Details:				